



# KOAMTAC Fundamentals

## How to Operate the KDC350 Wi-Fi

KOAMTAC 

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## 1. WiFi Config Menu

	Screen	Comment
1	Power	Turn the Wi-Fi Module Power ON/OFF.
2	AP	Configure the AP
3	Server	Configure the server
4	Connect	Connect to the AP and server
5	Auto Connect	Enable/Disable auto reconnection
6	Send Stored	Enable/Disable sending stored data
7	Version	Shows WiFi module version and MAC address
8	Exit Menu	Return to previous menu

- All configuration is stored in the KDC350

## 1.1 Power

Screen	
1	Power
2	AP
3	Server
4	Connect
5	Auto Connect
6	Send Stored
7	Version
8	Exit Menu

▶

	Screen	Comment
1	Enabled	Wi-Fi Power On
2	Disabled	Wi-Fi Power Off
3	Save & Exit	Confirm change
4	Cancel & Exit	Cancel

## 1.2 AP

Screen	
1	Power
2	AP
3	Server
4	Connect
5	Auto Connect
6	Send Stored
7	Version
8	Exit Menu

▶

Screen	Comment	
1	SSID	Set AP SSID
2	Passcode	Set AP Passcode
3	Exit Menu	Exit

- The maximum number of characters allowed for SSID is 32 and the passcode is 64.

### 1.3 Server

Screen			Screen	Comment
1	Power		1	IP Address Set Server IP address
2	AP		2	URL Address Set Server DNS name
3	Server	▶	3	Port Number Set Server port number
4	Connect		4	Protocol Set Protocol Type to use.
5	Auto Connect		5	SSL(Security) Select if using SSL oor not
6	Send Stored		6	Server Page Set HTTP Page for data
7	Version		7	Resp. Timeout Set HTTP host response timeout
8	Exit Menu		8	Exit Menu Exit

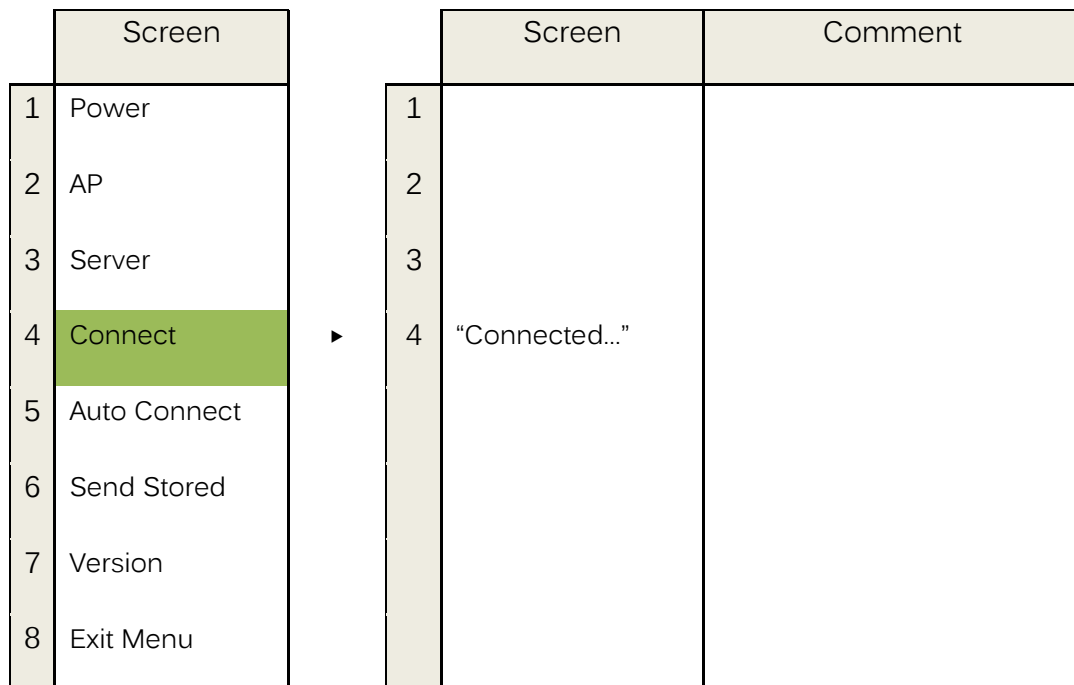
- The following is the configuration for each protocol type and default settings.

Protocol Type	SSL	Port Number	Server Page	Remarks
UDP	Not supported	User Setting	Not supported	
TCP	Enable	443	Not supported	
	Disable	User Setting		
HTTP GET	Enable	80	Supported	
	Disable			
HTTP_POST	Enable	443	Supported	
	Disable			

- Server Page
  - The GET and POST method uses the same server page. In POST, the KDC sends the string after '?' to host before sending actual data. For example, the KDC sends 'data=' before data when the server page is as follows.

*/datacollector/InsertData.php?data=*

## 1.4 Connect



- The KDC will attempt to connect to the AP and Server configured in the "AP" and "Server" Menu.

## 1.5 Auto Connect

Screen	
1	Power
2	AP
3	Server
4	Connect
5	Auto Connect
6	Send Stored
7	Version
8	Exit Menu

▶

	Screen	Comment
1	Enabled	Enables Auto Connect.
2	Disabled	Disables Auto Connect.
3	Save & Exit	Confirm
4	Cancel & Exit	Cancel

- The KDC will attempt to connect to the AP and server ten times when “Auto Connect” is enabled and when the KDC loses connection.



## 1.6 Send Stored

Screen	
1	Power
2	AP
3	Server
4	Connect
5	Auto Connect
6	Send Stored
7	Version
8	Exit Menu

▶

Screen	Comment	
1	Enabled	Enables to send stored data
2	Disabled	Disables to send stored data
3	Save & Exit	Confirm
4	Cancel & Exit	Cancel

- This option is only applied to the HTTP\_GET and HTTP\_POST protocol.
- The KDC will send stored data first and scanned data.

## 1.7 Version

Screen	
1	Power
2	AP
3	Server
4	Connect
5	Auto Connect
6	Send Stored
7	Version
8	Exit Menu

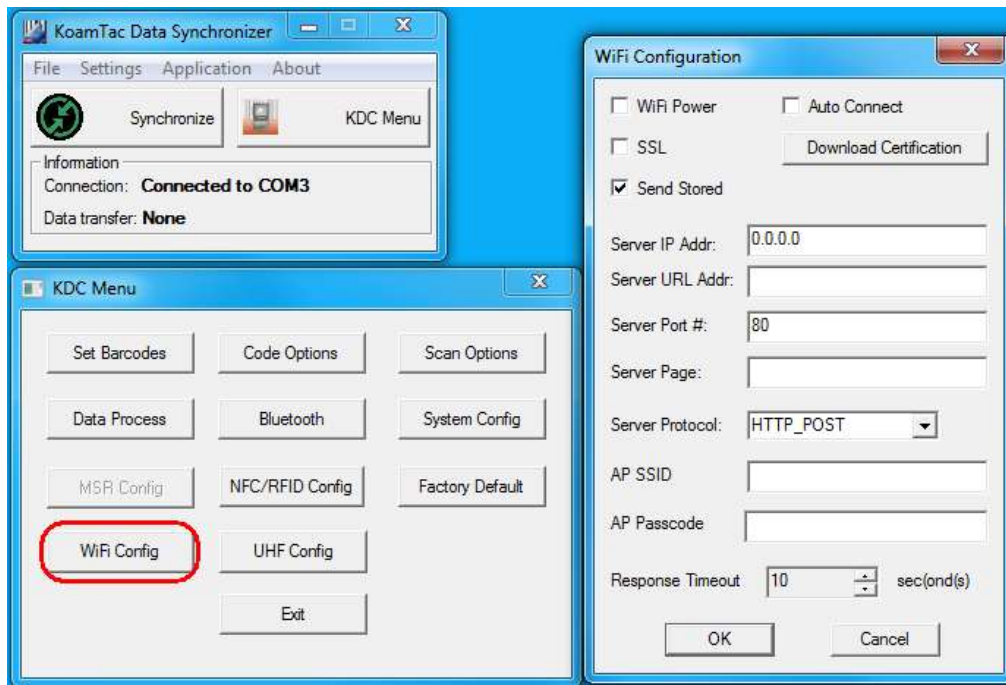
▶

Screen	Comment
1	APP:5.1.6 WiFi module S/W version
2	MAC:XXXXXXXX WiFi module MAC address

## 2. How to use KTSync to configure WiFi

It is possible to configure the following Wi-Fi options by using KTSync.

- Wi-Fi Power
- Auto connect
- SSL
- Download Certification
- Send Stored
- Server IP
- Server URL
- Server Port Number
- Server Page
- Server Protocol
- AP SSID
- AP Passcode
- Response Timeout



### 3. Wi-Fi Configuration Special Barcodes

#### KDC350C

WiFi Enable



WiFi Disable



UDP



TCP



HTTP GET



HTTP POST



Server IP



Server URL



Port Number



Server Page



SSL Enable



SSL Disable



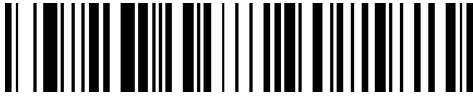
Enable Auto Connect



Disable Auto Connect



AP SSID



AP Passcode



Enable Send Stored



Disable Send Stored



Connect



Resp Timeout = 1 sec



Resp Timeout = 2 seconds



Resp Timeout = 3 seconds



Resp Timeout = 4 seconds



Resp Timeout = 5 seconds



Resp Timeout = 6 seconds



Resp Timeout = 7 seconds



Resp Timeout = 8 seconds



Resp Timeout = 9 seconds



Resp Timeout = 10 seconds



Load Certificate[Binary]



Load Certificate[HexDecimal]



# KDC350L

WiFi Enable



WiFi Disable



UDP



TCP



HTTP GET



HTTP POST



Server IP



Server URL



Port Number



Server Page



SSL Enable



SSL Disable



Enable Auto Connect



Disable Auto Connect



AP SSID



AP Passcode



Enable Send Stored



Disable Send Stored



Connect



Resp Timeout = 1 sec



Resp Timeout = 2 seconds



Resp Timeout = 3 seconds



Resp Timeout = 4 seconds



Resp Timeout = 5 seconds



Resp Timeout = 6 seconds





Resp Timeout = 7 seconds



Resp Timeout = 8 seconds



Resp Timeout = 9 seconds



Resp Timeout = 10 seconds



Load Certificate[Binary]



Load Certificate[HexDecimal]



## 4. How to Test Data Transmission

### 4.1 TCP

#### Step 1. Wi-Fi Module Power ON

- Turn on the Wi-Fi module's power with "WIFI Config" → "Power" → "Enable".

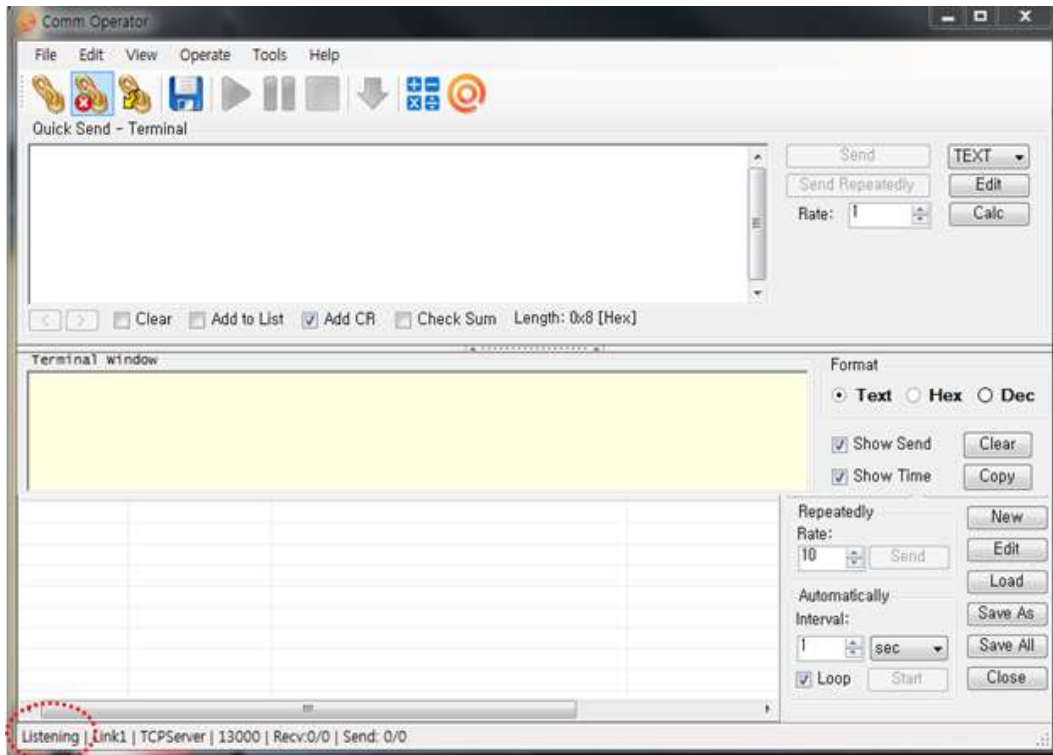
#### Step 2. Configure server information

- "WIFI Config" → "Server" → "IP Address" → "XXX.XXX.X.XX"
- "WIFI Config" → "Server" → "Port Number" → "XXXXX".
- "WIFI Config" → "Server" → "Protocol" → "TCP".
- Obtain the PC's IP address by opening the command prompt in the windows and searching "ipconfig".

```
Wireless LAN adapter Wireless Network Connection:

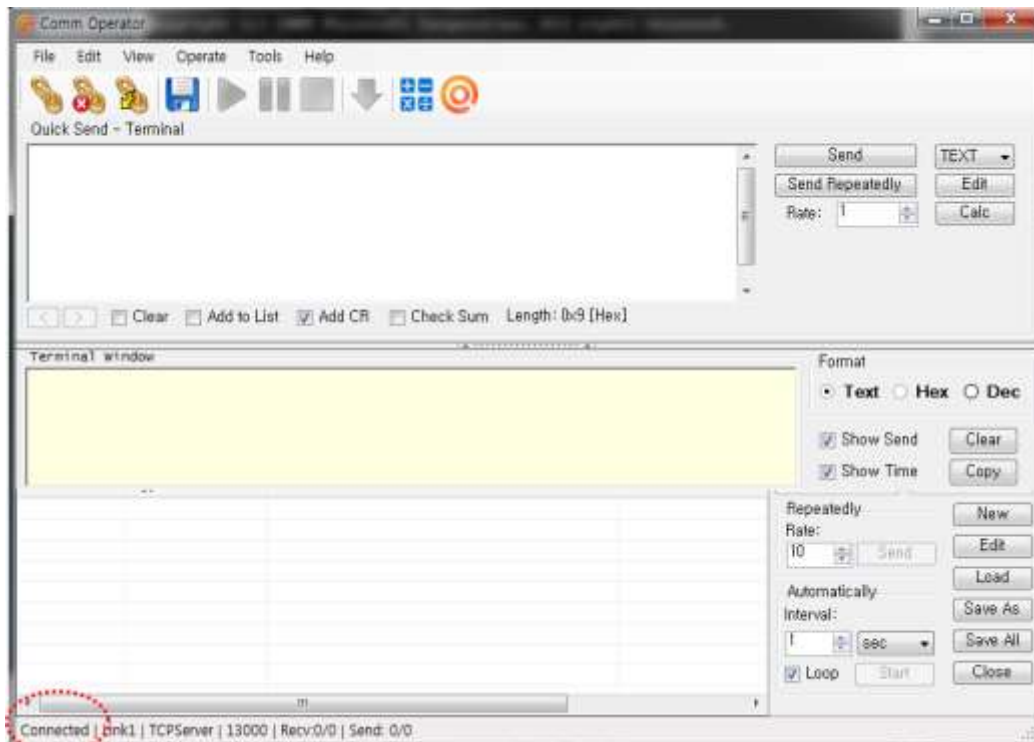
Connection-specific DNS Suffix . :
Link-local IPv6 Address . . . . . : fe80::4d95:e523:204:5d74%13
IPv4 Address. . . . . : 192.168.1.59
Subnet Mask . . . . . : 255.255.255.0
Default Gateway . . . . . : 192.168.1.1
```

- The port address is defined in the following test application called “CommOp”.
  - 30 day free trial can be downloaded from <http://www.serialporttool.com/download/CommOperator/CommOperator.zip>



### Step 3. Connect to server

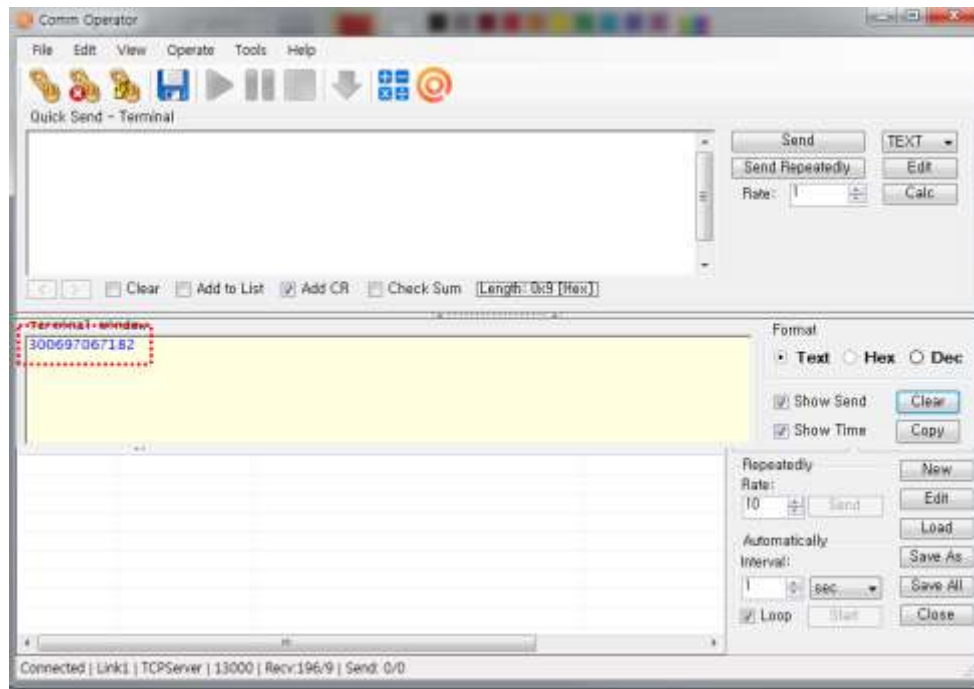
- Run the test application “CommOp.exe” with TCP server listening mode. Be sure the status is in “Listening” as shown below.
- Connect the KDC to the server in “WIFI Config”→“Connect”



- The status will be changed from “Listening” to “Connected” as shown above once the KDC is connected to the server.

#### Step 4. Send Barcode Data to server

- Scan a barcode.



- The barcode sent from the KDC is displayed on the test application as shown above.

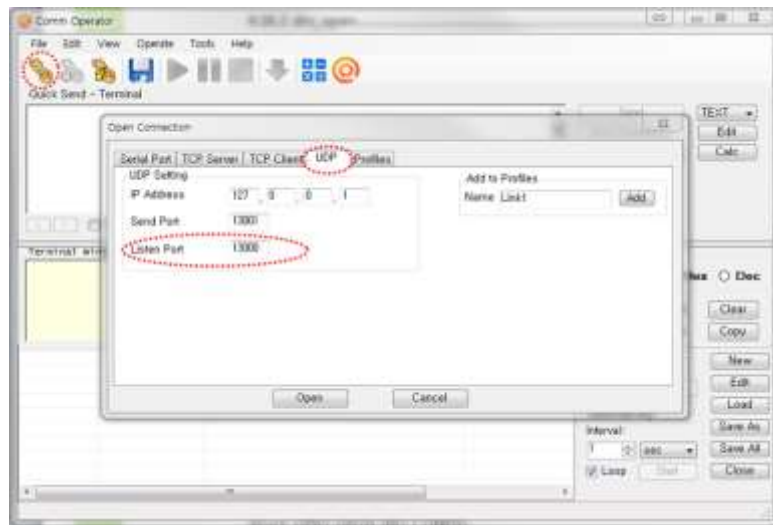
## 4.2 UDP

### Step 1. Wi-Fi Module Power ON

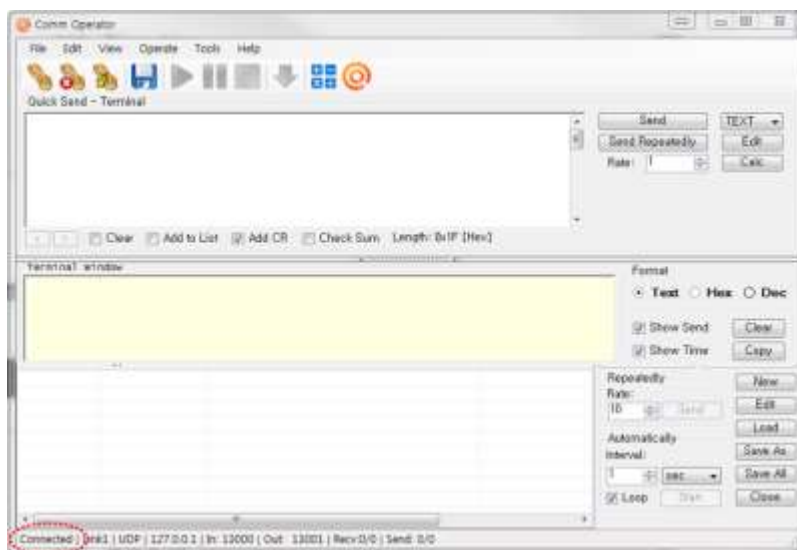
- Turn on the Wi-Fi power module with “WIFI Config” → “Power” → “Enable”.

### Step 2. Configure server information

- “WIFI Config” → “Server” → “IP Address” → “XXX.XXX.X.XX”.
- “WIFI Config” → “Server” → “Port Number” → “13000”.
- “WIFI Config” → “Server” → “Protocol” → “UDP”.



- The port address is defined in the test application as follows.

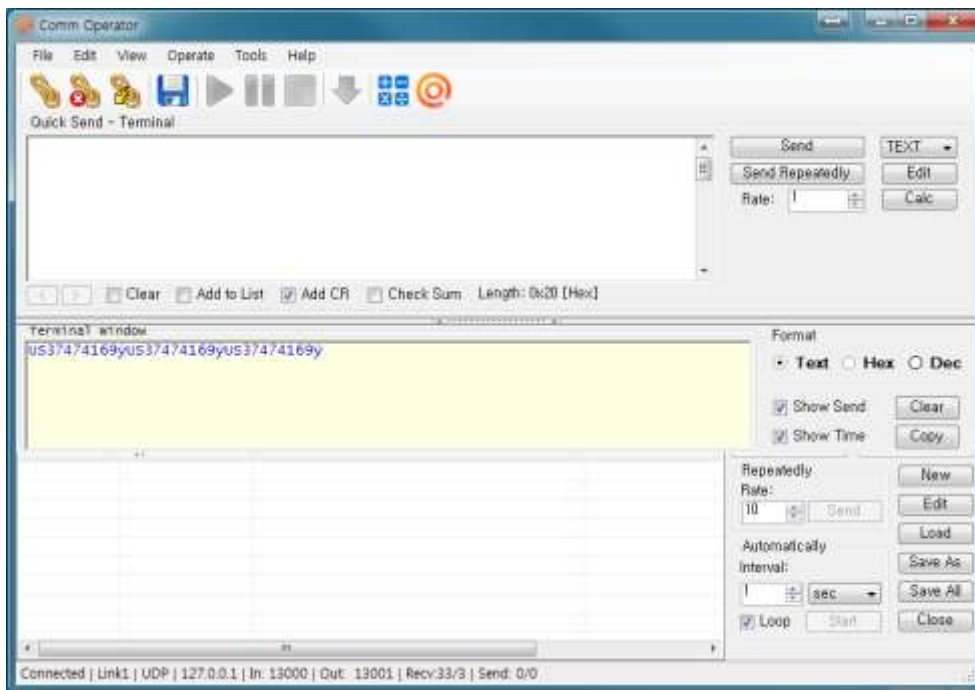


### Step 3. Connect to server

- Run the tester application “CommOp.exe” with UDP mode chosen.
- Connect the KDC to the server in “WIFI Config” → “Connect”.

### Step 4. Send barcode data to server

- Scan barcode and the barcode will be displayed as following screen.



## 4.3 HTTP GET & POST

### Step 1. Install Apache Server (XAMPP)

- Download the installer from <http://www.apachefriends.org/en/xampp-windows.html>

Version	Checksum	Size
5.5.24 / PHP 5.5.24	<a href="#">What's Included?</a> md5 sha1	104 Mb

### Step 2. Run XAMPP Control Panel

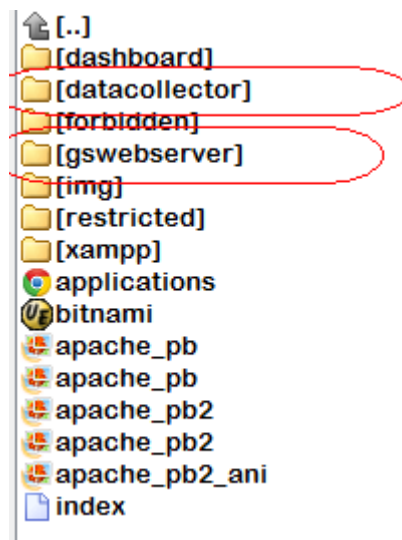
- Run the XAMPP Control Panel and make sure both Apache and MySQL can be started as shown on the following screen. If it is unable to start, terminate all other online programs, such as skype.





### Step 3. Copy web server program into XAMPP

- Unzip the two files below and copy them into c:/xampp/htdocs
  1. Gswebserver.zip
  2. Datacollector.zip
- Be sure the directory list looks like the following



- Make sure that the Apache server has been installed correctly by accessing <http://localhost/gswebserver/index.html>. You will see the following screen.

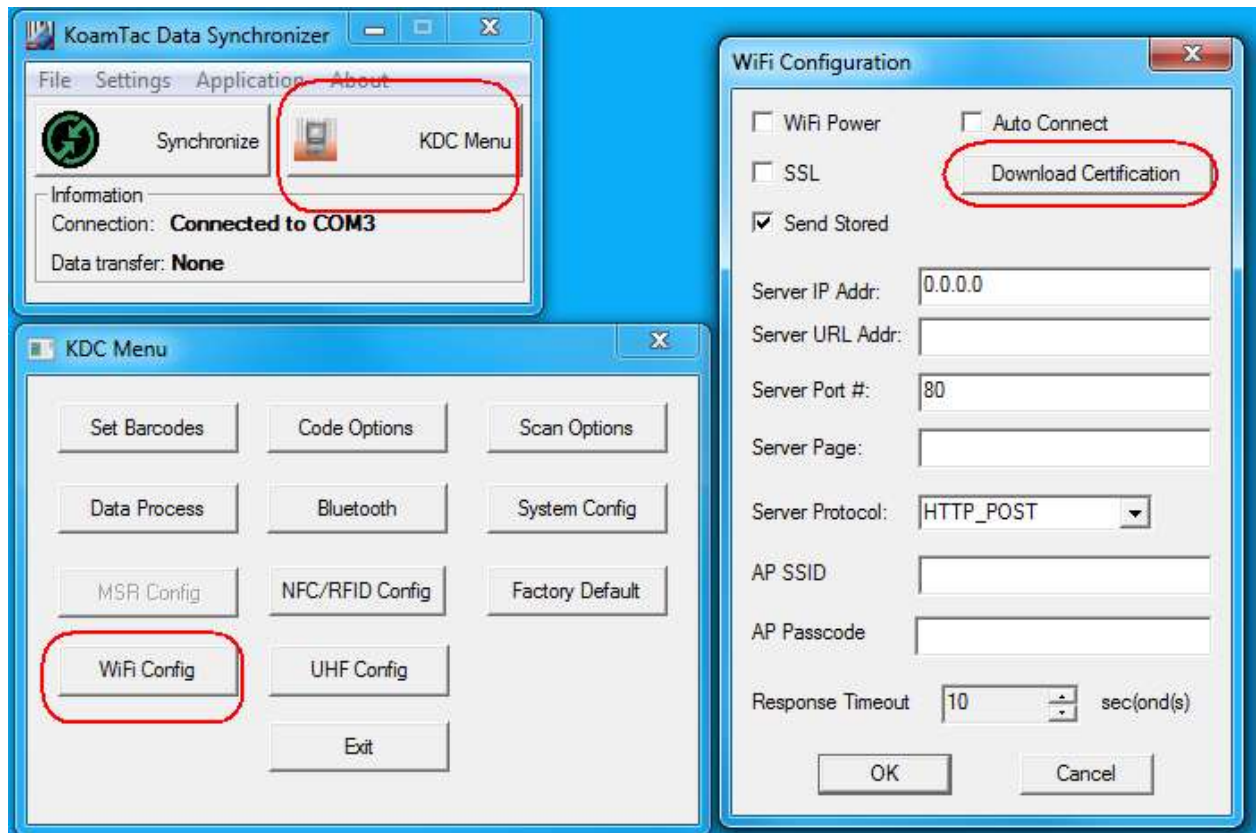


## Step 4. Setup SSL

- Unzip the certificates.zip and
  1. Copy 'server.crt' into /xampp/apache/conf/ssl.crt
  2. Copy 'server.key' into /xampp/apache/conf/ssl.key
  3. Make sure the following 3 lines are in /xampp/apache/conf/extra/httpd-ssl.conf.

```
# SSL Engine Switch:  
# Enable/Disable SSL for this virtual host.  
SSLEngine on
```

- Download 'cacert.der' into KDC using KTSync
  1. Open KDC Menu and enter WiFi Config.
  2. Select "Download certification" to download certification data into KDC.
  3. KTSync will display "Download is done".

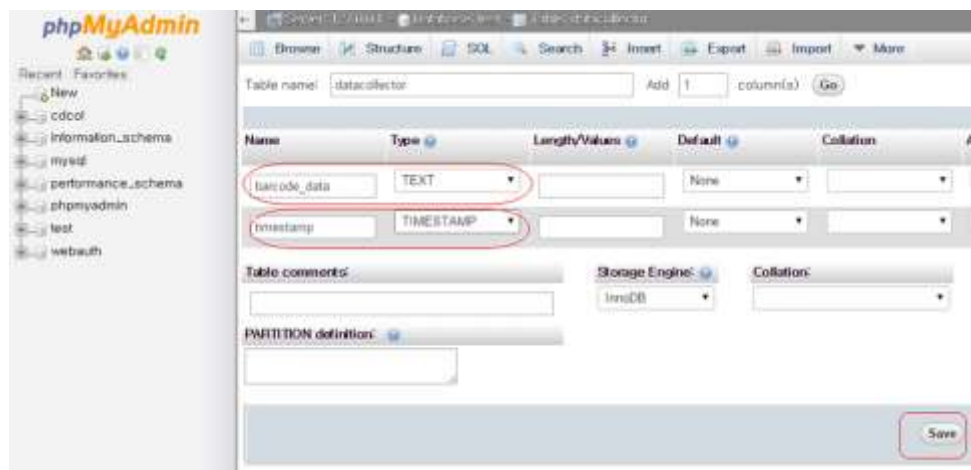
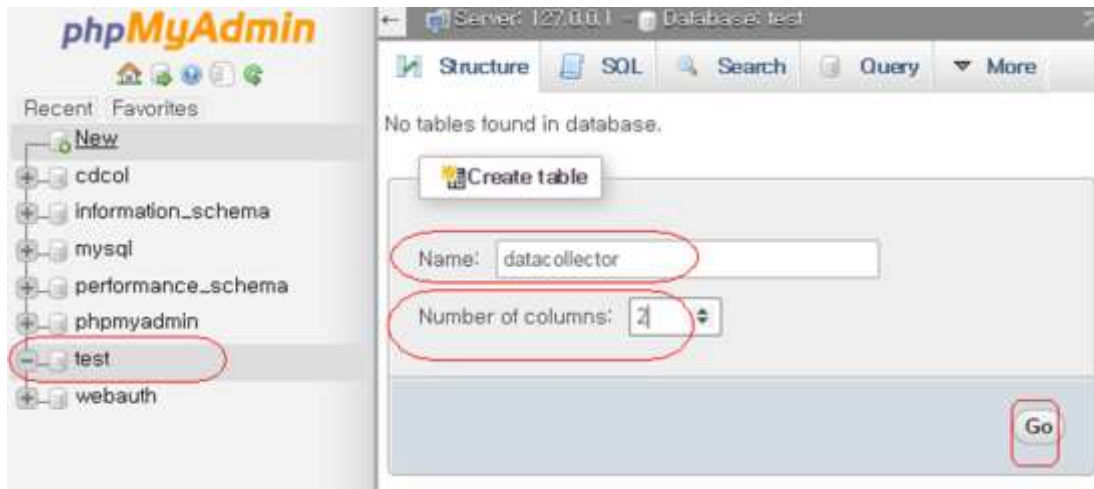


## Step 5. Setup SQL DB

- Enter the MySQL configuration by pressing “Admin” in XAMPP as shown

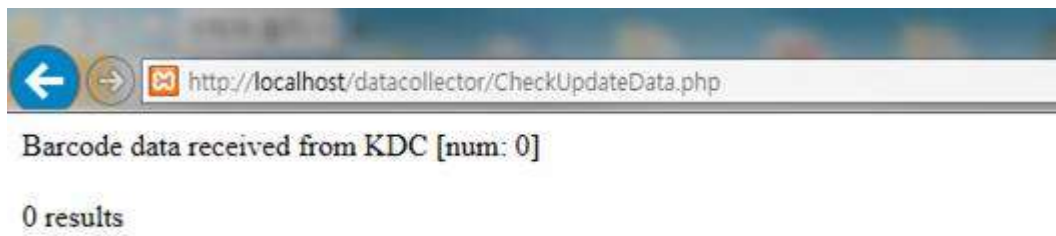


- Select “test” and press ‘Go’ button after entering “datacollector” in Name, and “2” in the Number of columns in the following screen.

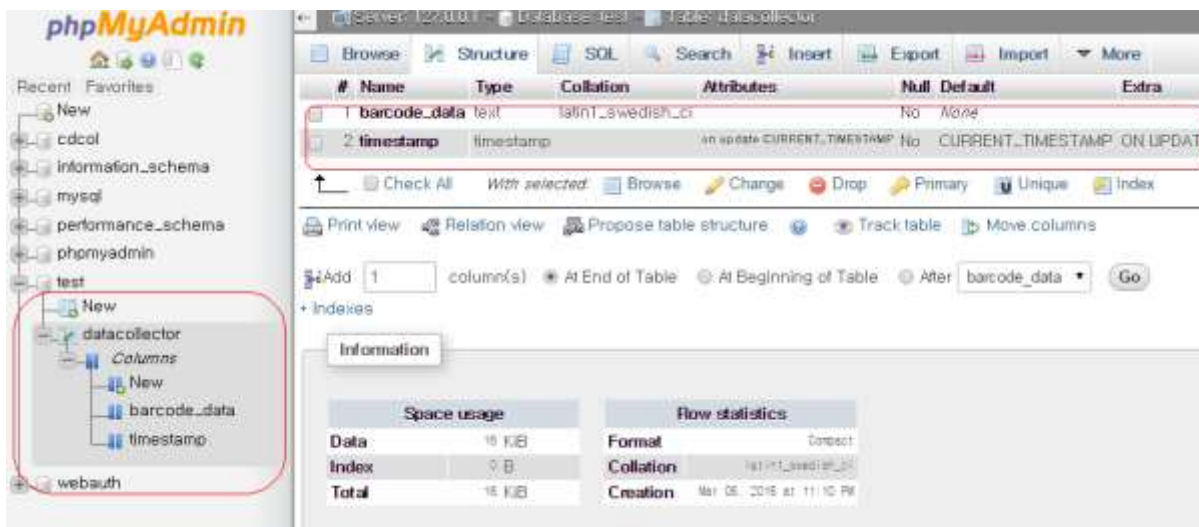


- Enter the following name and type as shown below, then click “Save”.

- Once Save is completed, the following screen will display.



- If everything is installed properly, the following screen will display while opening: <http://localhost/datacollector/CheckUpdateData.php>.



## Step 6. Send data from KDC to server

- Configure the KDC350 settings as follows:

IP Address: Server IP address

Port: 80(HTTP) if SSL is disabled, 443(HTTPS) if SSL is enabled.

Server page: /datacollector/InsertData.php?data=

### [Note]

- Set the KDC date to current date when using provided certificates.
- Rename InsertData.php.GET when using HTTP GET method.
- Rename InsertData.php.POST when using HTTP POST method.

## 5. Data Format

### 5.1 Storage Format

KDC350 Wi-Fi model can store scanned barcode and RFID data into internal flash memory.

The KDC350 Wi-Fi model stores the read barcodes and RFID data in the internal flash memory in the following data format:

C0	Y0	D0	T0	C1	Y1	D1	T1	.....	.....	.....	.....	Cn	Yn	Dn	Tn
----	----	----	----	----	----	----	----	-------	-------	-------	-------	----	----	----	----

Where

- C0,C1,...,Cn : Total number of each barcode record (C+Y+D+T) (2 bytes).
- Y0,Y1,..., Yn : Type of each barcode (1 byte) or RFID tag.
- D0,D1,...,Dn : Actual barcode data of each barcode (variable size) or RFID data.
- T0, T1,...,Tn : Timestamp of each barcode (4 bytes) or RFID data.

The timestamp field has 6 sub-fields as follows:

MSB

LSB

Years (6 bits)	Months (4 bits)	Days (5 bits)	AM/PM (1 bit)	Hours (4 bits)	Minutes (6 bits)	Seconds (6 bits)
-------------------	--------------------	------------------	------------------	-------------------	---------------------	---------------------

Note:

- (1) The base year is 2000. It means the year is 2000 if the Years field is 0.
- (2) The Hours range is 0 – 11 and AM/PM bit 0 means AM, and 1 means PM

## 5.2 Sending Format

The KDC350 Wi-Fi model sends barcode and RFID data to host with the following format in the HTTP\_GET and HTTP\_POST modes.

### 1. Packet Data

- Real time data

TAG	UID	Type	Timestamp	Data Length	Data
(0)	(10)	(3)	(14)	(4)	(N)

- Stored data

TAG	UID	Type	Timestamp	Data Length	Data	.....	Type	Timestamp	Data Length	Data
(1)	(10)	(3)	(14)	(4)	(N)	.	(3)	(14)	(4)	(N)

Where

- TAG(1 byte)
  - '0': Real time data
  - '1': Stored data
- UID(10 bytes)
  - It is a unique identifier of KDC350. It contains 10 digits of KDC350 serial number.
- Type( 3 bytes) → Decimal number of barcode type or RFID type

- It says if the following data is a barcode or RFID.

“000” – “111”: Barcode data

“112” – “125”: RFID tag data

- Timestamp(14 bytes)
  - It is the timestamp of each barcode and RFID data and will be sent with the following format.

YYYYMMDDHHmmSS

- Data Length(4 bytes)
  - The length of Data(N). “0000” to “9999”.
- Data(N bytes)
  - The barcode data or RFID data.

\*\*\*\* When there are stored data, KDC sends stored data first and real time data as following. \*\*\*\*

[[[[[ Example 1 ]]]]]

- Stored data  
FVF3815
- Real time data  
koamtac.com

115X5013527019201503011313210007FVF3815027201503011313380011koamtac.com

- ✓ 1 → Stored data
  - ◆ 15X5013527 → Device serial number
  - ◆ 019 → 'FVF3815' barcode type(Code 39)
  - ◆ 20150301131321 → Time stamp(2015/3/1, 13/13/21)
  - ◆ 0007 → Barcode length



- ◆ FVF3815 → Barcode data
- ✓ Real Time Data
  - ◆ 027 → 'koamtac.com' barcode type(Code 128)
  - ◆ 20150301131338 → Time stamp
  - ◆ 0011 → Barcode length
  - ◆ koamtac.com → Barcode data

[[[[[ Example 2 ]]]]]

- Real time data  
koamtac.com

015X5013527027201512192152010011koamtac.com

- 0 → Real time data
  - ◆ 15X5013527 → Device serial number
  - ◆ 027 → 'koamtac.com' barcode type(Code 128)
  - ◆ 20150301131338 → Time stamp
  - ◆ 0011 → Barcode length
  - ◆ koamtac.com → Barcode data

## 5.3 Barcode Type

- KDC350C

Type #	Symbology	Type#	Symbology
0	Code 32	24	MSI
1	Trioptic	25	Code 11
2	Korea Post	26	Code 93
3	Aus. Post	27	Code 128
4	British Post	28	Code 49
5	Canada Post	29	Matrix 2of5
6	EAN-8	30	Plessey
7	UPC-E	31	Code 16K
8	GS1-128	32	Codablock F
9	Japan Post	33	PDF417
10	KIX Post	34	QR code
11	Planet Code	35	Telepen
12	OCR	36	VeriCode
13	Postnet	37	Data Matrix
14	China Post	38	MaxiCode
15	Micro PDF417	39	GS1 Omni
16	TLC 39	40	GS1 Limited
17	PosiCode	41	Aztec Code
18	Codabar	42	GS1 Expanded
19	Code 39	43	Hanxin Code
20	UPC-A	44	Unknown
21	EAN-13	45	Driver License
22	I2of5		
23	IATA		

- KDC350L

Type #	Symbology	Type#	Symbology
0	EAN 13	10	Code 93
1	EAN 8	11	Code 35
2	UPCA	12	Code 128
3	UPCE	13	N/A
4	Code 39	14	N/A
5	ITF-14	15	Bookland
6	Code 128	16	GS1 Omni
7	I2of5	17	GS1 Limited
8	CodaBar	18	GS1 Expanded
9	GS1-128		

## 5.4 NFC Tag Type

Type #	Tag Type
0x79	Mifare 1K
0x7a	Mifare Ultralight C
0x7b	Mifare Ultralight
0x7d	ISO 15693

## 6. How to Send KDC commands in HTTP GET/POST Mode

It is possible to send KDC commands to KDC as HTTP Response so KDC can display message for example.

To send KDC commands as HTTP Response, please add following to HTTP Response.

---

```
Received Barcode Post <?php echo ""; ?>.<br />
```

```
</body>
```

```
</html>
```

```
<HTML>
```

```
<KDC GMBC="64#08#3#" />
```

```
<KDC GML="4#" />
```

```
<KDC GML="1#" />
```

```
<KDC GMC="0" />
```

```
<KDC GMf="1#" />
```

```
<KDC C="^\15^03^01^13^12^34" />
```

```
<KDC GMT="[POST]Scan successful^13" />
```

```
<h2> Test successful...</h2>
```

```
</HTML>
```

---

- KDC first is looking for '<KDC ' as a start indicator of KDC commands
- KDC then is looking for command byte as like 'GMBC=', 'GML=' or 'GMT='
- KDC is getting command parameters as like "64#08#3#" and "[POS]Scan successful^13"
- Finally KDC is looking for the command end indicator '/>

## 7. Workflow

The following diagram demonstrates the firmware workflow in HTTP GET/POST mode.

